

PVDF Rod Extruded Technical Sheet

Natural



	Test	Unit	Value
Density:	ISO 1183	g/cm ³	1.78
Moisture pick-up till saturation (in normal climate 23 °C) :	ISO 62	%	0.04
Water absorption till saturation (in water at 23 °C) :	ISO 62	%	0.04
Temperature for using in air (maximum):	Max. short term	°C	50
Temperature for using in air (maximum):	Max. short term	°C	-
Temperature for using in air (minimum):	-	°C	> 50
Heat distortion temperature (HDT A process):	ISO 75-2	°C	2000
Coefficient of linear expansion, at length (23-60) °C :	DIN 53752	1/K	-
Thermal conductivity (23 °C):	DIN 52612	W/(K·m)	100
Flammability according UL standard:	UL 94	Grade	M 75
Vicat softening temperature (VST/B/50):	ISO 306	°C	n. br. **
Melting point DSC (10 K/min):	ISO 3146	°C	6
Tensile stress at yield (v = 50 mm/min):	ISO 527-2	N/mm ²	160
Tensile stress at break (v = 5 mm/min):	ISO 527-2	N/mm ²	150
Nominal percentage elongation at break:	ISO 527-2	%	-40
Tensile modulus of elasticity:	ISO 527-2	N/mm ²	105
Flexural modules of elasticity:	ISO 178	N/mm ²	1.2·10 ⁻⁴
Ball indentation hardness (value at 30 s):	ISO 2039-1	N/mm ²	0.19
Rockwell hardness:	ISO 2039-2	-	V 0
Charpy impact strength (23 °C) :	ISO 179/1eU	kJ/m ²	-
Charpy impact strength - notched (23 °C) :	ISO 179/1eA	kJ/m ²	169
Specific volume resistivity:	IEC 60093	Ω·m	1012
Specific surface resistivity:	IEC 60093	Ω	1013

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Dielectric constant (at 1 MHz)*:	IEC 60250	-	6
Dielectric constant (at 100 Hz)*:	IEC 60250	-	7.5
Dissipation factor (at 1 MHz)*:	IEC 60250	-	0.165
Dissipation factor (at 100 Hz)*:	IEC 60250	-	0.025
Dielectric strength K20/K20:	IEC 60243-1	kV/mm	20
Comparative tracking index (CTI):	IEC 60112	-	600

All The above information is for guide purposes only. The data has been taken from standard test results provided by manufactures.