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1.	Substance/preparation	Product Name : Rigid Polyvinyl Chloride
		CAS Number : 9002-86-2
		Material Synonyms : PVC
		NFPA Ratings : Health=1, Fire=0, Reactivity=0
2.	Composition / Indications to components	Calcium-Zinc stabilized PVC sheets.
		Pigments and additives used to enhance specific properties are
		encapsulated in the polymer resin matrix.
		No solvents. No plasticizers.
		No cadmium, lead, or other heavy metals used.
3.	Possible dangers	No particular hazards known.
		Health Hazard Data
		Effects of a Single Overexposure
		Swallowing : Non-relevant
		Skin absorption : Non-relevant
		Inhalation : Non-relevant
		Skin contact : Exposure is not expected to cause adverse health
		effects
		Eye contact : Non-relevant
		Effects of a Repeated Overexposure - None currently known
		Medical Conditions Aggravated by Overexposure - None
		currently known
		Other Effects of Overexposure - None currently known
4.	First-aid measures	In general handling the material will not cause accidents.
		Inhalation: Non-relevant
		If exposed to combustion fumes in high concentration - bring
		victim to fresh air and seek medical advice.
		Ingestion: Non-relevant
		Skin Contact: Burns resulting from accidental contact with
		molten material must be flushed immediately with cold water.
		Do not remove the polymer from the skin and seek medical
		advice.
		Skin Absorption: Non-relevant
		<b>Eye Contact:</b> Like any foreign object can cause irritation to the
		eye, Wash thoroughly with clean water and if symptoms persist,
		seek medical advice.

Grey



5.	Fire-fighting measures	Extinguisher type
		Water spray or CO2. CO2 is less recommended due to lack of
		cooling capacity.
		Special Fire Fighting Procedures
		Personnel without suitable respiratory apparatus should leave
		the affected area to prevent exposure to toxic or combustible
		gases.
		Special Protective Equipment for Fire fighters
		Positive-pressure self-contained breathing apparatus, protective
		clothing, gas mask approved for acid vapours.
		Unusual Fire and Explosion Hazards
		PVC is a self extinguishing fire retardant material, that being
		exposed to open fire and high temperatures, decomposes
		emitting large quantities of HCl, which tends to extinguish the
		flames. It does not continue to burn after ignition without an
		external fire source.
		HCl has a strong acidic odour that causes sensory alert at very
		low concentrations. HCl odour threshold = 0.77 ppm. Exposure
		to high concentrations of HCl will cause irritation of the
		respiratory passages, at very high concentrations may cause
		burns to mucous membranes. Soot emitted when PVC is forced
		to burn may obscure visibility.
6.	Measures in case of unintended release	No special precautions and no personal protective equipment
	The Head of the Control of the Contr	needed. Collect mechanically for disposal.
7.	Handling and storage	Handling
		Avoid contact with eyes.
		Ventilation
		General (mechanical) room ventilation is expected to be
		satisfactory where this product is stored and handled.
		Other precautions
		No explosion hazard. In the event of fire, cool and overlap
		product with water.
		Static electricity discharge sparks possible during handling. Avoid
		contact or vicinity of flammable materials.
		When opening truck or railcar for unloading, ventilate before
		entering.
		Storage
		Store in a cool shady area. No special technical protective
_		measures required.
8.	Limitation of exposition	Personal Protection
		Respiratory protection : No special protection needed
		Hand protection/protection gloves : No special protection
		needed
		Eye protection : No special protection needed
		Other protective equipment : No special protection needed

Grey



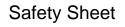
9. Physical and chemical characteristics Appearance: Flat or corrugated plastic sheets Physical State: Solid Colour: Clear or coloured Odour: None Density: 1.35-1.45 gr/cm3 Heat Deflection: 62-65°C Boiling Point, 760 Hg: Not relevant Viscosity: Not relevant Solubility in Water: <0.1g/100mL at 23oC pH Value: Not relevant Flash Point: 391°C ASTM D 1929 Auto ignition Temp.: 454oC ASTM D 1921 Flammability Limit: None **Explosion Limits: None** Evaporation Rate: Not relevant Percent Volatiles: Not relevant 10. Stability and reactivity Stability Stable. Conditions to avoid Excessive heat, or open flame. Temperature above 150 °C will decompose raw polymer resin and liberate HCl. Incompatible materials Oxidizing agents or strong mineral acids can cause reaction. Thermal decomposition Begins above 150°C caused by fire, overheating during improper processing. Fumes damaging to health may be released. **Hazardous decomposition products** Burning can produce the following combustion products: Carbon monoxide (CO) - is highly toxic if inhaled; Carbon dioxide (CO2) - in sufficient concentrations can act as an asphyxiant; Hydrogen chloride (HCl) - in high concentrations cause irritation of the respiratory passages, at very high concentrations may cause burns to mucous membranes. Reactivity

Hazardous polymerization: Will not occur

Hazardous reactions: None

### **U-PVC Sheet Extruded**

Grey





#### 11. Toxic information

PVC materials have a very low acute toxicity. In rats an acute LD50 > 10 gr/kg of body weight. PNEUMOCONIOSIS has been described from inhalation of combustion products (effects of overexposure).

Industrial hygiene studies have shown that under normal and expected conditions of use of PVC materials, exposures are well below applicable limits.

Acute Toxicological Information
Acute oral toxicity: None

Acute percutaneous toxicity: None Acute vapour exposure: None Primary skin irritation: No irritation

Eye irritation: No irritation

Sensitization: No information available

**Chronic effects**: Unknown **Carcinogenicity** – None

**Other Toxicological Information** 

No known toxicological effects with normal use. For heating see

section 10.

### 12. Ecological information

#### Persistence and Degradability

Detailed studies have not been conducted concerning the environmental fate of the product. According to present knowledge no unfavourable ecological effects are to be expected.

Not generally hazardous to water. Insoluble in water, non-toxic solid

Mobility: No information currently available

Persistence and biodegradability: Biodegradation period - tens of

Bio accumulative potential: No information currently available.

#### **Environmental Risks**

No hazard expectation to terrestrial or aquatic flora and fauna.

Eco toxicity: LD50 (rats) > 10 gr/kg

: IC50 (bacterial inhibition) - no data available

Aquatic toxicity: LC50 (daphnia magna) - no data available

: LC50 (fathead minnow – fish) - no data available

#### OTHER INFORMATION

All available ecological data have been taken into account for the development of the hazard and precautionary information contained in this safety data.

Grey



13.	Waste-disposal information	The product is not considered hazardous under current EPA hazardous waste regulations.  Recycling is the preferred method of disposal.  Alternatively, the product may be disposed of in an approved landfill.  High temperature incineration under controlled conditions due to formation of HCl.  All wastes should be evaluated in conjunction with applicable solid and hazardous waste regulations, Toxicity Characteristic Leaching Procedures (TCLP), and disposed of as appropriate.  This product does not contain any cadmium or other heavy metal pigments or stabilizers.  It is the user's responsibility to dispose of all wastes in accordance with all national and local regulations at properly permitted or authorized facilities.
14.	Transport information	Additional transportation data: Not currently regulated under Department of Transportation regulations Labelling: No labelling is required in accordance with the EEC directives Placarding: No placarding is required in accordance with the EEC directives Special transport requirements: None Packaging: Avoid dark-coloured packaging to prevent heat distortion The product is classified as a non-hazardous material in the meaning of transport regulations.
15.	Regulations	With regards to dust formed as a consequence of mechanical treatments, the appropriate regulations value limits for fine dust must be observed: MAC value (fine dust) – 5mg/m3.  OSHA Hazard Communication Classification for dusts and combustion fumes: Irritant, Skin Hazard, and Lung Hazard.  SARA Title III Classification for dusts and combustion fumes: Acute Health Hazard; Chronic Health Hazard.  WHMIS Classification: Non-hazardous
16.	Further information	The information is based on our current knowledge. They are meant to describe our products in respect to safety requirements. They do not represent any guarantee of the described product in the sense of the legal guarantee regulations.

All The above information is for guide purposes only. The data has been taken from standard test results provided by manufactures.