## Thermally Conductive Silicone Rubber Sponge Sheeting SIL-X-600-FFF GREEN

The material SIL-X-600-FFF is a thermally conductive closed cell Silicone sponge rubber. This material offers thermal conductivity along with electrical isolation. SIL-X-600-FFF is the superior choice for gasketing and cushioning applications requiring critical thermal transfer/sealing.

## **Physical Properties:**

Property	Test Method	SIL-X-600-FFF	
Colour	<u>Visual</u>	<u>Light Green</u>	
Thickness, nominal (inch)	ASTM D374	<del>1/32, 1/16, 3/32, 1/8, 3/16, 1/4</del>	
Thermal conductivity (W/Mk)	ASTM E1530	See chart below	
Thermal Impedance (°c in.2/W)	ASTM E1530	See chart below	
Break strength (psi)	ASTM D412	120	
Elongation (%)	ASTM D412	150	
Hardness (Shore A)	ASTM D2240	13	
Dielectric strength (volts/mil)	ASTM D149	100	
Compression defelction (@25% psi)	ASTM D1056	20	
Compression set	ASTM D1056	15	
Density (lbs./lin3)	ASTM D297	0.040	
Operating Temperature (°c)	-	-62°c to 204°c	

Compression (%)	Pressure (psi)	Thermal Conductivity (W/mK)	Thermal Impedance (°c in.2.W)
Contact	<1	0.30	6.0
10	5	0.40	4.5
25	12	0.45	2.5
50	34	0.65	1.0

All properties are typical values and should not be used for writing specifications

## **Recommended Uses:**

SIL-X-600-FFF is offered to fill the needs of an unsupported thermal transfer material in applications requiring clean release, enhanced thermal performance by filling air gaps, electrical isolation and vibration cushioning.

## Availability:

SIL-X-600-FFF is available in both sheets 915mm x 915mm and 915mm wide off the roll. Material can be supplied with an aggressive acrylic pressure sensitive adhesive or high temp Silicone adhesive on one side. Non-standard thicknesses available, please contact our sales team. An extra firm grade is available in 1/32" thick.